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Digital Technologies as Enabler for Resource Efficiency and Circular Economy

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Dialogue Forum**

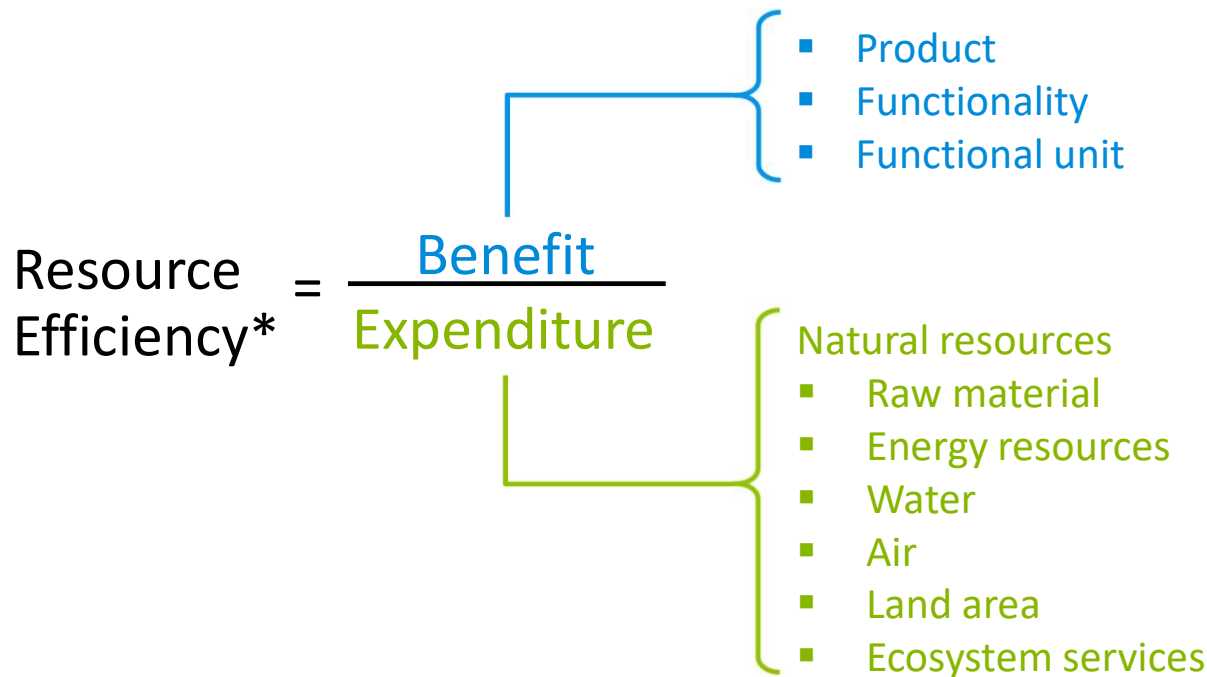
Kawasaki, 26.01.2024

VDI Centre for resource efficiency (VDI ZRE)



- Competence centre for demand-oriented provision of technical resource efficiency knowledge for SMEs
- Focus on resource efficiency in industrial practice through connection to the VDI
- Setting standards by developing VDI guidelines on resource efficiency in cooperation with VDI e. V.

Resource efficiency and current limitations



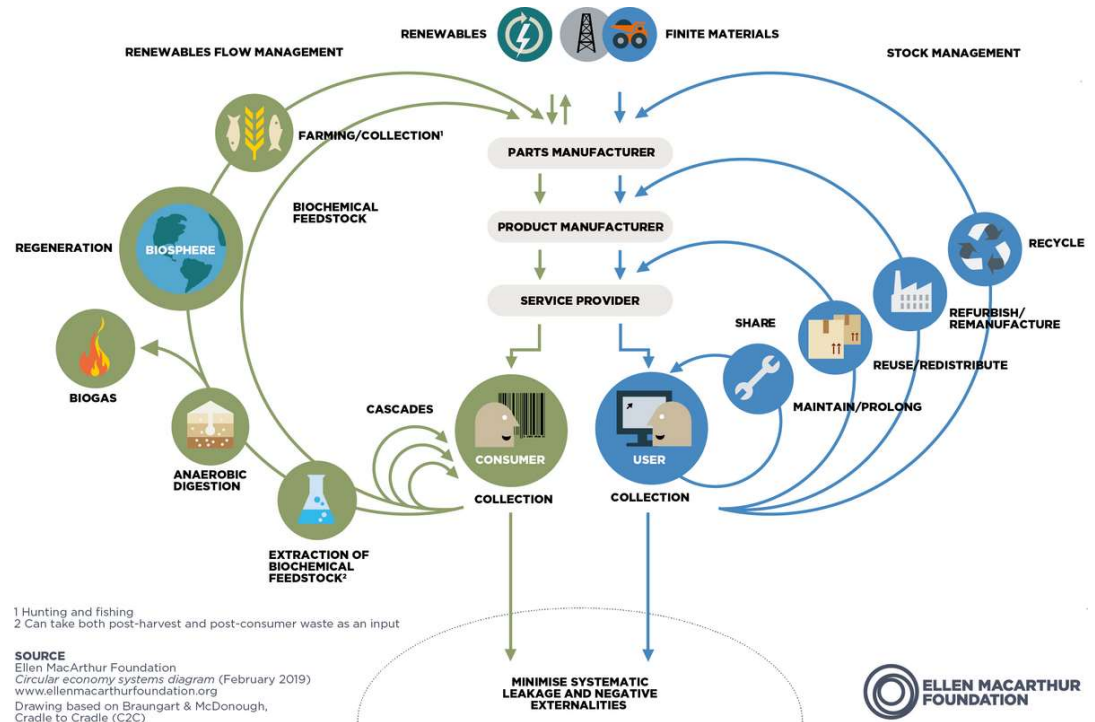
Limitations in a linear economy

- Focus on phases of value creation
- Selective consideration of later life cycle phases
- Lack of attention for the end-of-life phase
- **No change to the elimination of value**

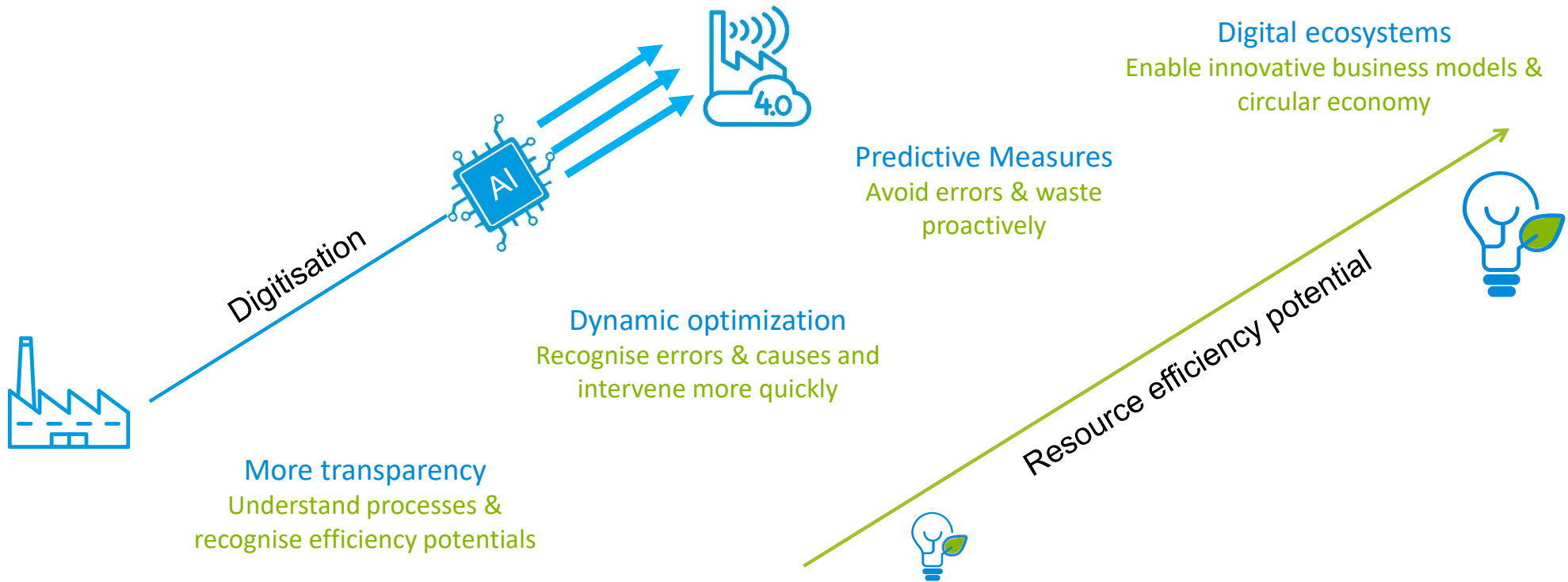
Resource efficiency through circular economy

- Increase **benefit** by conservation of created value (products)
 - Extend useful life of products
 - Intensify usage

- Decrease **resource expenditure**
 - Use refurbished or remanufactured products and parts
 - Recover raw materials through recycling



Potentials of digital technologies for resource efficiency



Drivers for resource efficiency and circular economy – Business



Growing public demand for a climate-friendly economy



Volatile supply chains & resource availability

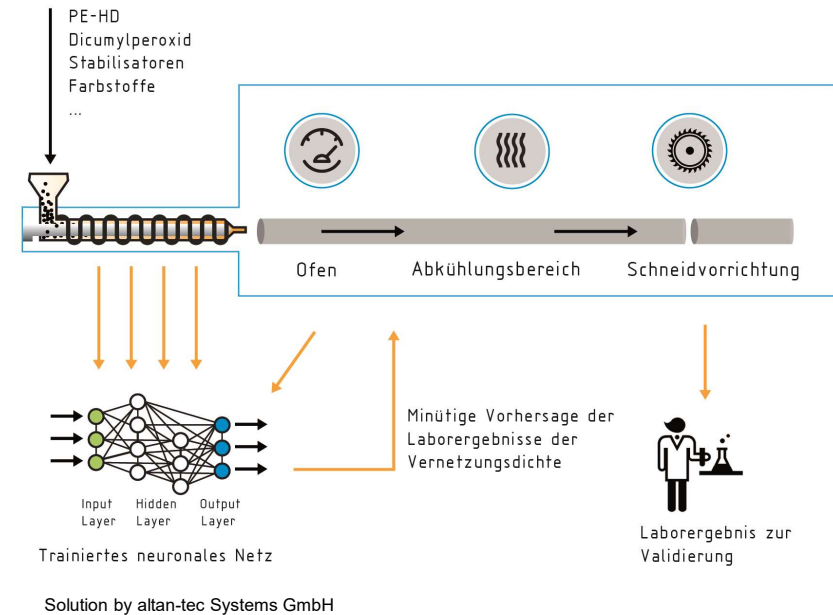


Increasing costs for raw material & energy

Application example – Neural network for predictive quality

Production of HDPE pipe systems

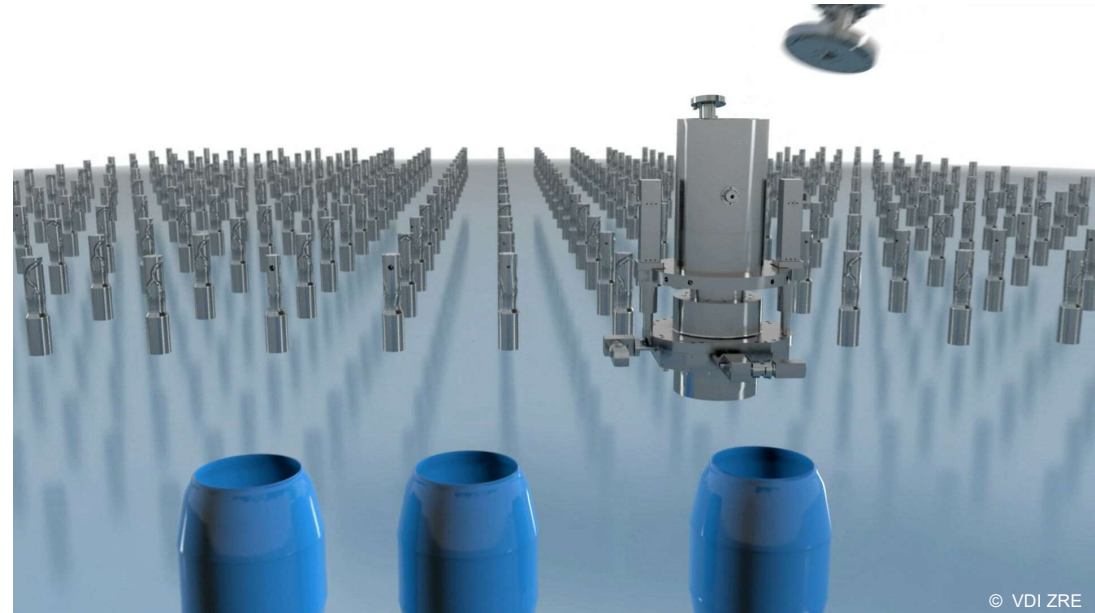
- **Problem:** Determination of the cross-linking density of the material using laboratory tests takes up to 48 hours
 - No delivery to customers until results are available
 - **The entire batch (up to 4.000 m) is scrapped in the case of defects**
 - **10-20 % scrap on average**
- **Solution:** Neural network predicts the cross-linking density every minute with 98.5 % accuracy
 - Real-time adjustments reduce scrap rate
 - Amortisation within six months (60.000 EUR)



Application example – Product optimisation for the use of recycled plastics

Production of three-layer plastic barrels with extrusion blow moulding system

- **Problem:** Use of recycled material is difficult due to fluctuating quality
 - Limited use of recycled material
- **Solution:** Development of a digital twin of the spiral mandrel distributor to combine virgin and recycled plastics
 - Optimisation through the use of AI-supported evolutionary algorithms and simulations
 - Use of up to 85% recycled plastics



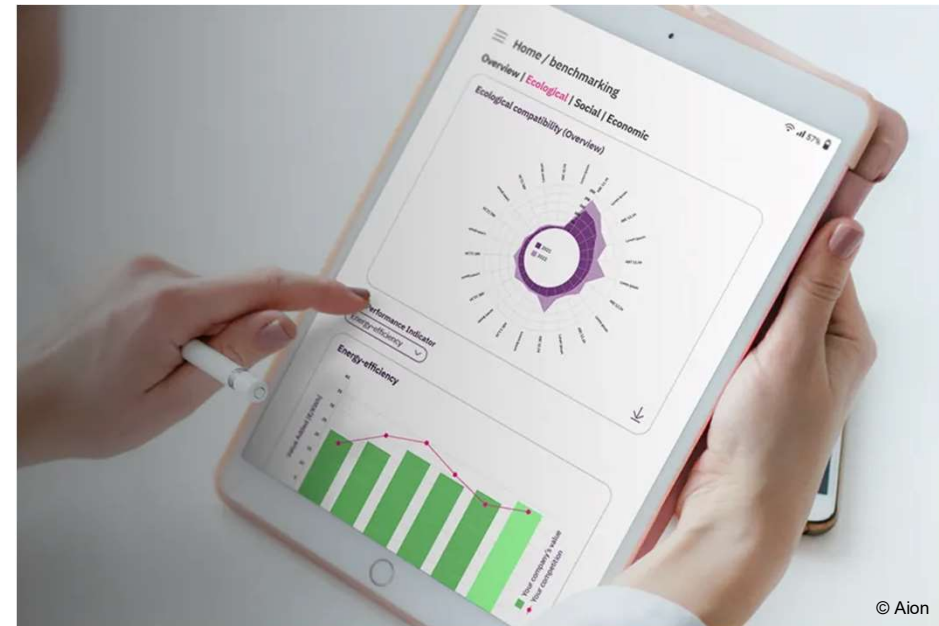
Solution by IANUS Simulations GmbH and BBM Maschinenbau und Vertriebs GmbH

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Application example – AI support for sustainability management

Data-based performance controlling, reporting and AI-based action recommendation

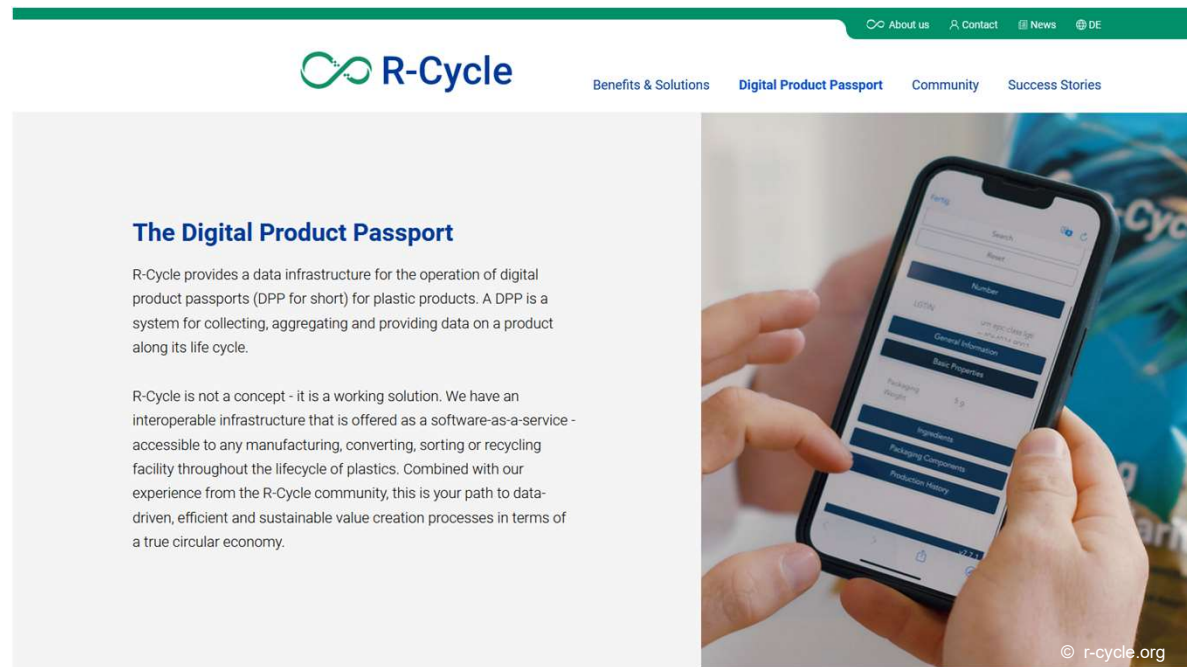
- **Problem:** Continuous management of corporate sustainability performance
 - Uncertainty regarding KPIs and relevant data
 - Additional compliance reporting
 - Lack of strategic planning for further actions
- **Solution:** Guided data acquisition process with predefined key indicators
 - Comprehensive performance analysis
 - AI-based recommendation of sustainability actions
 - Automated generation of reporting for legal obligation and public communication



Application example - Digital product passport

Improve circularity of plastic products

- Development & provision of infrastructure services for DPP based on the GS1-Standard
- Combination of digital watermarks and data platform service*
 - Enables continuous flow of product data
 - Improves the recognition and sorting of plastics
 - Enables the high-quality use of recycled plastic products, e.g. for the food sector



The Digital Product Passport

R-Cycle provides a data infrastructure for the operation of digital product passports (DPP for short) for plastic products. A DPP is a system for collecting, aggregating and providing data on a product along its life cycle.

R-Cycle is not a concept - it is a working solution. We have an interoperable infrastructure that is offered as a software-as-a-service - accessible to any manufacturing, converting, sorting or recycling facility throughout the lifecycle of plastics. Combined with our experience from the R-Cycle community, this is your path to data-driven, efficient and sustainable value creation processes in terms of a true circular economy.

*Source: <https://www.r-cycle.org/wie-daten-die-recyclingf%C3%A4higkeit-von-lebensmittelverpackungen-steigern.html>

Conclusion - Potentials of digital technologies

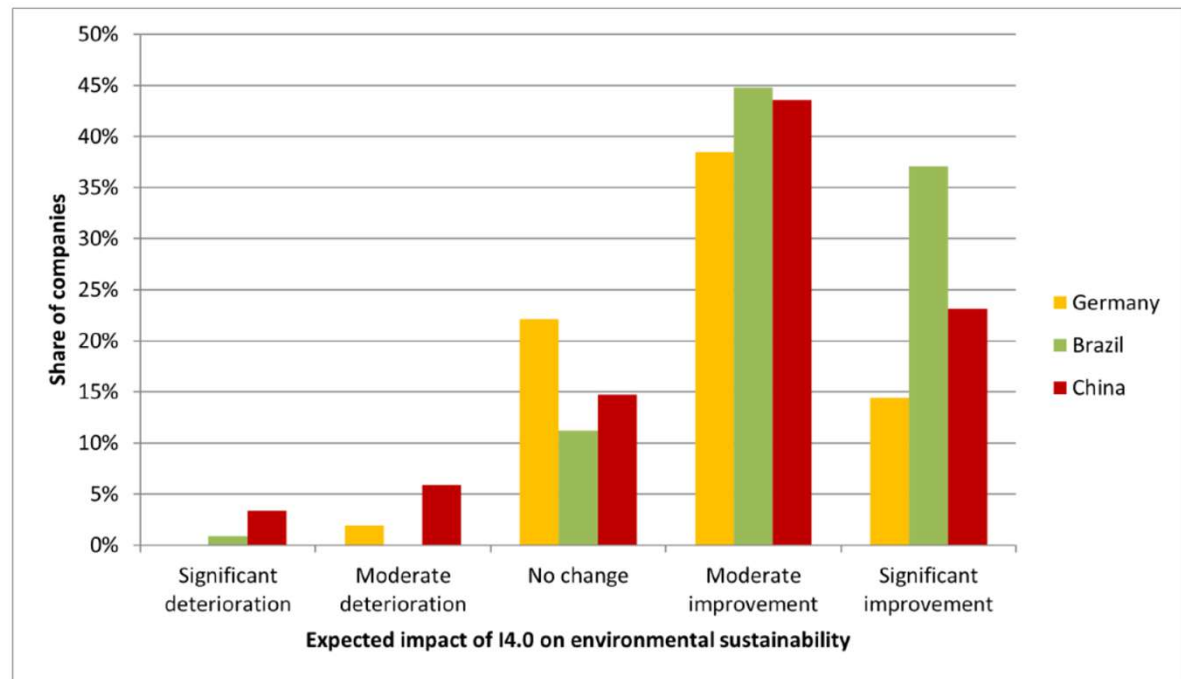


VDI Zentrum Ressourceneffizienz

Ressourceneffizienz durch Industrie 4.0
 Potenziale für KMU des verarbeitenden Gewerbes

SMEs expect up to 25% increase in resource efficiency through digitisation and industry 4.0

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Source: Project ProMUT, Research Institute for Sustainability Potsdam, 2023




Conclusion - Barriers for SMEs to introduce digital technologies

KNOW-HOW
TIME
FUNDING
REGULATIONS



Technological

-  Lack of database
-  High implementation effort
-  Lack of technical infrastructure
-  Unclear definition of the term "AI"
-  Intransparency of used methods and results





Ecological

-  To date: little research into the ecological impact of AI
-  Cause of high CO₂ emissions in the development of AI methods
-  Trade-offs between economic and ecological goals

Economic

-  Loss of customer trust
-  High costs

Social

-  Lack of know-how
-  Difficulties in identifying suitable technologies
-  Lack of trust in the company
-  Monopolisation of knowledge within the company

Corporate strategy

-  Lack of support from Corporate management
-  Data security concerns
-  Low technology acceptance in the corporate culture
-  Risk of a loss of knowledge to service companies
-  Insufficient expectation management

Regulatory

-  Uncertainties regarding regulatory compliance

Source: VDI ZRE, Potentials of weak artificial intelligence for operational resource efficiency, 2021

Conclusion – Examples of funding activities of the German BMUV



Green-AI Hub Mittelstand

Eine KI-Initiative des Bundesumweltministeriums

- Focus on SMEs and implementation of practical solutions
 - Funding priorities:
 - Digital optimization of production processes
 - Digital optimization of product design
 - Digital business models for resource efficient and circular value creation
 - Planned from 2022 – 2024 (but funding exhausted after three calls)
- Identifies the potential of AI for efficient processes
 - Develops prototype solutions together with SMEs
 - Offers mobile consulting and demonstration services
 - Helps to save resources & costs for energy, raw materials, waste & repairs with AI
 - Enables networking and direct exchange with AI developers

Thank you for your attention!

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For more information see:
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